



經緯紧固件

KWF

江西经纬益力紧固件有限公司  
JIANGXI KINGWE&YEALY FASTENER CO.,LTD

# 质量证明书

CHỨNG NHẬN CHẤT LƯỢNG

**CERTIFICATE OF QUALITY**

江西省上饶市鄱阳县芦田工业园区明珠路12号 邮编: 333132

NO.12 MINGZHU ROAD,LUTIAN PARK, POYANG TOWN,

JIANGXI PROVINCE

	证书号 Certificate No: 202104QA011
Inspection certificate-DIN EN 10204(1995-08)-3.1B	P/O No:
客户名称 Customer :	批号 Lot No:
品名 Name: DIN7504 沉头细牙小刀口钻尾	规格 Dimensions : DIN7504-M4.2*25
材质 Material : Stainless steels 410	炉号 Heat No: 201-0184
印记 Mark:	数量 QTY: 2PCS
抽样计划 Samples plan : ISO 3269-2000	AQL=1.0 Ac=2
技术标准 Technical Standards: DIN7504-1987	测试日期 Date of testing: 11/4/2022

## 尺寸检验 Dimensions Inspections: (单位:mm Measurement By Millimeters)

检验项目 Test items	标准要求 Requirement	检验结果 Test results	ACC	REJ
对边 Width Across Flats	7.7-8.2	7.78-7.85	32	0
长度 Length	23.5-25.5	24.6-24.8	32	0
厚度 HEAD Thickness	2.8-3.2	2.95-3	32	0
螺纹直径Diameter	4.05-4.25	4.1-4.15	32	0
外观 Appearance	DIN7504	PASSED	80	0
螺纹通止规Threads Gauge (GO/NOT GO)	M4.2	PASSED	32	0

## 机械性能 Mechanical properties

测试项目 Test items	测试标准 Test standards	要求 Requirement	测试结果 Test results
保证载荷 Stress under proof load(N/mm <sup>2</sup> )	ISO3506-1:1997	700Min	730Mpa

## 化学成分 Chemical composition

化学元素 Element	C	Si	Mn	P	S	Ni	Cr	Mo	Cu	N
Percent %	0.13	0.3	0.15	0.032	0.005	0.13	12.84			

## 检验结果 TEST RESULT: PASSED

	QA	DATE
	Chuan Liu	APR, 16 <sup>th</sup> , 2021

INSPECTION RESULT: SAMPLES TESTED CONFORM TO ALL OF SPECIFICATION AS ABOVE. THIS REPORT MUST NOT BE REPRODUCED EXCEPT IN FULL AND TO THE ITEM(S) TESTED ONLY. WHENEVER TESTING DISCREPANCIES ARE DETECTED OR DEPARTURE FROM DOCUMENTED POLICIES AND PROCEDURE OCCUR, THEY WILL BE SHOWN IN REMARK.